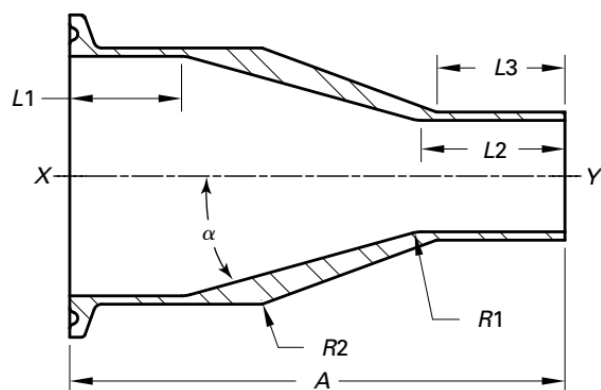


Table DT-4.1.3-2

Hygienic Clamp Joint: Tube Weld Concentric Reducer



Dimension	Acc. ASME BPE DT -3.1 ¼"(0.250inch x 0.035inch) to 6"(6.000inch x 0.109inch) 6.35mm x 0.89mm to 152.40mm x 2.77 mm
Material	ASTM 269/270 AISI316L EN1.4404 UNS S31603 Controlled sulphur content 0.005%-0.017% Other on request
Surface	SF1 and SF4 electro polished
Marking	Tubes and Fitting with Laser Marking Manufacturer Dixon ASME BPE Mark Material 316L Surface SF1 / SF4 Heat Number Imperial Dimension
Packaging	Each Fitting is capped,bagged and labeled in compliance with ASME BPE standard
Certificates	Each Fitting with material Certificate acc EN 10204-3.1

Nominal size		OD (X)		OD (Y)		A		TC (X)		Part number ¹
X	Y	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	
3/8	1/4	0,375	9,53	0,250	6,35	2,125	53,98	0,984	25,00	2226CBB0375025xx
1/2	1/4	0,500	12,70	0,250	6,35	2,375	60,33	0,984	25,00	2226CBB050025xx
1/2	3/8	0,500	12,70	0,375	9,53	2,375	60,33	0,984	25,00	2226CBB0500375xx
3/4	3/8	0,750	19,05	0,375	9,53	2,500	63,50	0,984	25,00	2226CBB0750375xx
3/4	1/2	0,750	19,05	0,500	12,70	2,625	66,68	0,984	25,00	2226CBB075050xx
1	1/2	1,000	25,40	0,500	12,70	3,000	76,20	1,984	50,50	2226CBB100050xx
1	3/4	1,000	25,40	0,750	19,05	2,625	66,68	1,984	50,50	2226CBB100075xx
1 1/2	3/4	1,500	38,10	0,750	19,05	3,500	88,90	1,984	50,50	2226CBB150075xx
1 1/2	1	1,500	38,10	1,000	25,40	3,000	76,20	1,984	50,50	2226CBB150100xx
2	1	2,000	50,80	1,000	25,40	3,875	98,43	2,516	64,00	2226CBB200100xx
2	1 1/2	2,000	50,80	1,500	38,10	3,000	76,20	2,516	64,00	2226CBB200150xx
2 1/2	1 1/2	2,500	63,50	1,500	38,10	3,875	98,43	3,047	77,50	2226CBB250150xx
2 1/2	2	2,500	63,50	2,000	50,80	3,000	76,20	3,047	77,50	2226CBB250200xx
3	1 1/2	3,000	76,20	1,500	38,10	4,750	120,65	3,579	91,00	2226CBB300150xx
3	2	3,000	76,20	2,000	50,80	3,875	98,43	3,579	91,00	2226CBB300200xx
3	2 1/2	3,000	76,20	2,500	63,50	3,125	79,38	3,579	91,00	2226CBB300250xx
4	2	4,000	101,60	2,000	50,80	5,750	146,05	4,682	119,00	2226CBB400200xx
4	2 1/2	4,000	101,60	2,500	63,50	4,875	123,83	4,682	119,00	2226CBB400250xx
4	3	4,000	101,60	3,000	76,20	4,500	114,30	4,682	119,00	2226CBB400300xx
6	3	6,000	152,40	3,000	76,20	8,000	203,20	6,570	167,00	2226CBB600300xx
6	4	6,000	152,40	4,000	101,60	6,375	161,93	6,570	167,00	2226CBB600400xx

¹ XX = F1 - Mechanical polished SF1 - Ra max < 0.51 µm

XX = F4 - Electropolished SF4 - Ra max < 0.38 µm