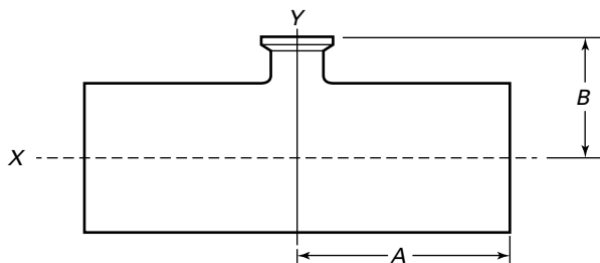


Table DT-4.1.2-7

Aut. Tube Weld: Short-Outlet Hygienic Clamp, Joint Reducing Tee



Dimension	Acc. ASME BPE DT -3.1 ¼"(0.250inch x 0.035inch) to 6"(6.000inch x 0.109inch) 6.35mm x 0.89mm to 152.40mm x 2.77 mm
Material	ASTM 269/270 AISI316L EN1.4404 UNS S31603 Controlled sulphur content 0.005%-0.017% Other on request
Surface	SF1 and SF4 electro polished
Marking	Tubes and Fitting with Laser Marking Manufacturer Dixon ASME BPE Mark Material 316L Surface SF1 / SF4 Heat Number Imperial Dimension
Packaging	Each Fitting is capped,bagged and labeled in compliance with ASME BPE standard
Certificates	Each Fitting with material Certificate acc EN 10204-3.1

Table DT-4.1.2-7

Aut. Tube Weld: Short-Outlet Hygienic Clamp, Joint Reducing Tee

Nominal size		OD (X)		OD (Y)		A		B		Part number ¹
X	Y	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	
3/8	1/4	0,375	9,53	0,250	6,35	1,750	44,45	1,000	25,40	T7RWWMS-0375025xx
1/2	1/4	0,500	12,70	0,250	6,35	1,875	47,63	1,000	25,40	T7RWWMS-050025xx
1/2	3/8	0,500	12,70	0,375	9,53	1,875	47,63	1,000	25,40	T7RWWMS-0500375xx
3/4	1/4	0,750	19,05	0,250	6,35	2,000	50,80	1,000	25,40	T7RWWMS-075025xx
3/4	3/8	0,750	19,05	0,375	9,53	2,000	50,80	1,000	25,40	T7RWWMS-0750375xx
3/4	1/2	0,750	19,05	0,500	12,70	2,000	50,80	1,000	25,40	T7RWWMS-075050xx
1	1/4	1,000	25,40	0,250	0,35	2,125	53,98	1,125	28,58	T7RWWMS-100025xx
1	3/8	1,000	25,40	0,375	9,53	2,125	53,98	1,125	28,58	T7RWWMS-1000375xx
1	1/2	1,000	25,40	0,500	12,70	2,125	53,98	1,125	28,58	T7RWWMS-100050xx
1	3/4	1,000	25,40	0,750	19,05	2,125	53,98	1,125	28,58	T7RWWMS-100075xx
1 1/2	1/2	1,500	38,10	0,500	12,70	2,375	60,33	1,375	34,93	T7RWWMS-150050xx
1 1/2	3/4	1,500	38,10	0,750	19,05	2,375	60,33	1,375	34,93	T7RWWMS-150075xx
1 1/2	1	1,500	38,10	1,000	25,40	2,375	60,33	1,375	34,93	T7RWWMS-150100xx
2	1/2	2,000	50,80	0,500	12,70	2,875	73,03	1,625	41,28	T7RWWMS-200050xx
2	3/4	2,000	50,80	0,750	19,05	2,875	73,03	1,625	41,28	T7RWWMS-200075xx
2	1	2,000	50,80	1,000	25,40	2,875	73,03	1,625	41,28	T7RWWMS-200100xx
2	1 1/2	2,000	50,80	1,500	38,10	2,875	73,03	1,625	41,28	T7RWWMS-200150xx
2 1/2	1/2	2,500	63,50	0,500	12,70	3,125	79,38	1,875	47,63	T7RWWMS-250050xx
2 1/2	3/4	2,500	63,50	0,750	19,05	3,125	79,38	1,875	47,63	T7RWWMS-250075xx
2 1/2	1	2,500	63,50	1,000	25,40	3,125	79,38	1,875	47,63	T7RWWMS-250100xx
2 1/2	1 1/2	2,500	63,50	1,500	38,10	3,125	79,38	1,875	47,63	T7RWWMS-250150xx
2 1/2	2	2,500	63,50	2,000	50,80	3,125	79,38	1,875	47,63	T7RWWMS-250200xx
3	1/2	3,000	76,20	0,500	12,70	3,375	85,73	2,125	53,98	T7RWWMS-300050xx
3	3/4	3,000	76,20	0,750	19,05	3,375	85,73	2,125	53,98	T7RWWMS-300075xx
3	1	3,000	76,20	1,000	25,40	3,375	85,73	2,125	53,98	T7RWWMS-300100xx
3	1 1/2	3,000	76,20	1,500	38,10	3,375	85,73	2,125	53,98	T7RWWMS-300150xx
3	2	3,000	76,20	2,000	50,80	3,375	85,73	2,125	53,98	T7RWWMS-300200xx
3	2 1/2	3,000	76,20	2,500	63,50	3,375	85,73	2,125	53,98	T7RWWMS-300250xx
4	1/2	4,000	101,60	0,500	12,70	4,125	104,78	2,625	66,68	T7RWWMS-400050xx
4	3/4	4,000	101,60	0,750	19,05	4,125	104,78	2,625	66,68	T7RWWMS-400075xx
4	1	4,000	101,60	1,000	25,40	4,125	104,78	2,625	66,68	T7RWWMS-400100xx
4	1 1/2	4,000	101,60	1,500	38,10	4,125	104,78	2,625	66,68	T7RWWMS-400150xx
4	2	4,000	101,60	2,000	50,80	4,125	104,78	2,625	66,68	T7RWWMS-400200xx
4	2 1/2	4,000	101,60	2,500	63,50	4,125	104,78	2,625	66,68	T7RWWMS-400250xx
4	3	4,000	101,60	3,000	76,20	4,125	104,78	2,625	66,68	T7RWWMS-400300xx
6	1/2	6,000	152,40	0,500	12,70	5,625	142,88	3,625	92,08	T7RWWMS-600050xx
6	3/4	6,000	152,40	0,750	19,05	5,625	142,88	3,625	92,08	T7RWWMS-600075xx
6	1	6,000	152,40	1,000	25,40	5,625	142,88	3,625	92,08	T7RWWMS-600100xx
6	1 1/2	6,000	152,40	1,500	38,10	5,625	142,88	3,625	92,08	T7RWWMS-600150xx
6	2	6,000	152,40	2,000	50,80	5,625	142,88	3,625	92,08	T7RWWMS-600200xx
6	2 1/2	6,000	152,40	2,500	63,50	5,625	142,88	3,625	92,08	T7RWWMS-600250xx
6	3	6,000	152,40	3,000	76,20	5,625	142,88	3,625	92,08	T7RWWMS-600300xx
6	4	6,000	152,40	4,000	101,60	5,625	142,88	3,750	95,25	T7RWWMS-600400xx

¹ XX = PL - Mechanical polished SF1 - Ra max < 0.51 µm

XX = PM - Electropolished SF4 - Ra max < 0.38 µm